



A Researcher's Guide to:

I N T E R N A T I O N A L S P A C E S T A T I O N

Combustion Science



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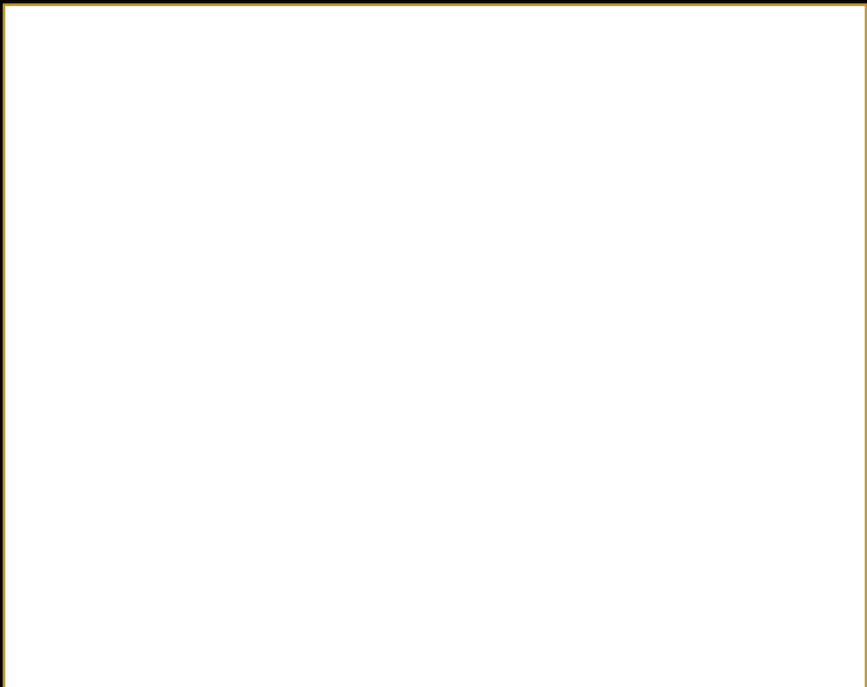
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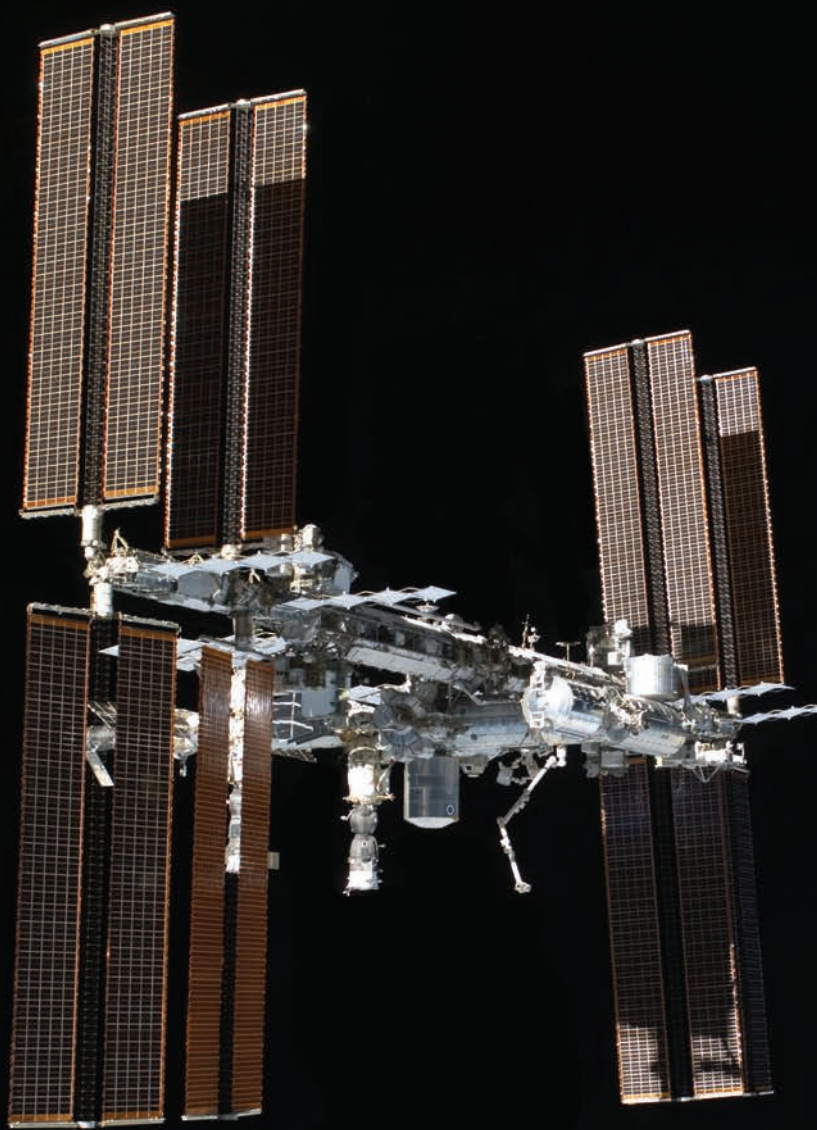
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The Lab is Open

Flying 240 miles (400 kilometers) above the Earth, the ISS provides a platform for research to improve life on Earth, enable space exploration, and understand the universe. This Researcher's Guide is intended to help potential ISS materials science researchers plan experiments utilizing the microgravity environment in order to understand how heat and mass transfer affects materials processing. It covers the nature of the acceleration environment on ISS, available facilities for conducting materials research, examples of previous microgravity materials research, and current materials science projects being developed for execution on the ISS.







Unique Features of the ISS Research Environment

- 1. Microgravity**, or weightlessness, alters many observable phenomena within the physical and life sciences. Systems and processes affected by microgravity include surface wetting and interfacial tension, multiphase flow and heat transfer, multiphase system dynamics, solidification, and fire phenomena and combustion. Microgravity induces a vast array of changes in organisms ranging from bacteria to humans, including global alterations in gene expression and 3-D aggregation of cells into tissue-like architecture.
- 2. Extreme conditions** in the ISS environment include exposure to extreme heat and cold cycling, ultra-vacuum, atomic oxygen, and high-energy radiation. Testing and qualification of materials exposed to these extreme conditions have provided data to enable the manufacturing of long-life, reliable components used on Earth as well as in the world's most sophisticated satellite and spacecraft components.
- 3. Low-Earth orbit** at 51 degrees inclination and at a 90-minute orbit affords ISS a unique vantage point with an altitude of approximately 240 miles (400 kilometers) and an orbital path over 90 percent of the Earth's population. This can provide improved spatial resolution and variable lighting conditions compared to the sun-synchronous orbits of typical Earth remote-sensing satellites.

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Why Conduct Combustion Research in Microgravity?

Combustion occurs when fuel and oxygen react to produce carbon dioxide, water and heat. For the foreseeable future, the overwhelming majority of delivered energy in terrestrial applications will be from combustion or other chemically reacting systems. These energy uses cover the range from electric power and transportation to processes directly tied to the delivered material (e.g., glass and steel manufacture). These processes produce some of the most important environmental hazards currently facing humanity (global climate change, acid gas pollution, mercury contamination from coal, and wild-land fires).

Despite being the subject of active research for over 80 years, combustion processes remain one of the most poorly controlled phenomena that have a significant impact on human health, comfort and safety. This is because the simplest combustor (e.g., kitchen stove) remains beyond our detailed numerical modeling capabilities. Typically, the combustion process involves a large number of chemical species (hundreds) and reactions (even thousands). It is these species and reactions that determine flammability limits (combustor operating ranges) and pollutant emissions. Much of combustion research involves developing a comprehensive and predictive quantitative understanding of this complex process. This understanding usually occurs in smaller, bench-scale experiments that are amenable to detailed study and modeling. In these bench-scale experiments, however, buoyant forces, created by gravity and the large temperature differential between the flame and the ambient gas, dominate and frequently obscure the physical and chemical phenomena of interest, and hence, complicate analyses. In the absence of gravity, buoyancy can be suppressed, and the analyses can be reduced to much simpler one-dimensional systems.

To understand the strong influence of gravity on flames, one can consider the density gradients in flames. Typical flame temperatures are on the order of 2,300 degrees Kelvin, whereas ambient temperatures are approximately 300 degrees Kelvin. This produces an eight-fold density change over the scale of a centimeter. The resultant density gradient induces a strong velocity field that dominates all but the highest flow fields. This flow field causes the flame to lift and point upward. The resultant flow instabilities cause the flicker typical of flames on Earth. Figure 1 contains a gallery of 1-g to 0-g comparison flames.

By varying or eliminating the effects of gravity, we can extract fundamental data that are important for understanding combustion systems. This approach has been implemented to some extent in existing terrestrial reduced-gravity platforms, but the experimental time scales and sizes have been limited. Long-duration

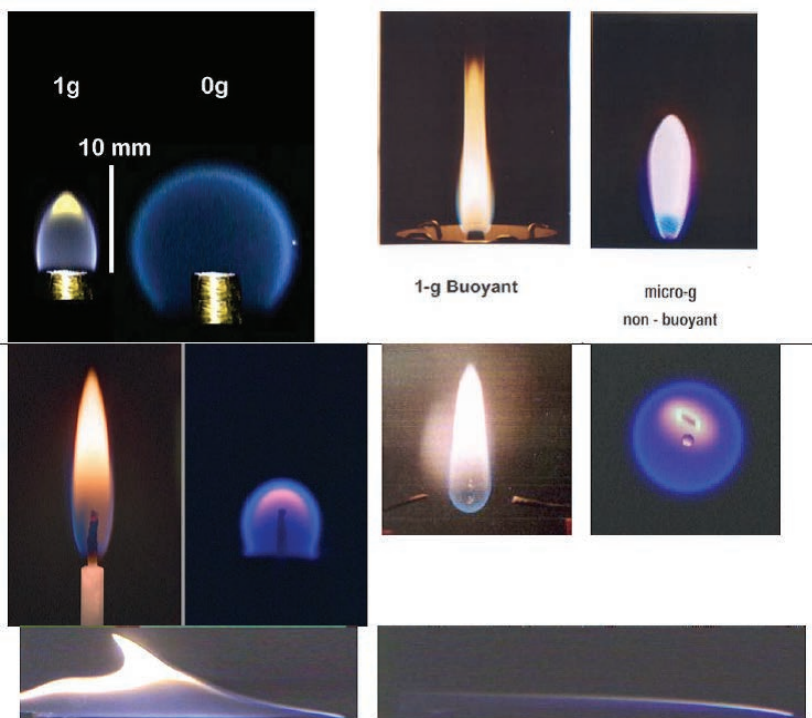



Figure 1. 1-g and 0-g comparison flames. Left to right, top to bottom: ethane jet flames, ethylene jet flames, candle flames, burning heptane droplets and flame spread over a butanol pool.

experiments using realistic sizes are essential for a comprehensive understanding of the combustion phenomena and are possible only in the microgravity environments offered by space facilities.

Besides terrestrial applications of combustion, gravity-related combustion research issues are also of crucial importance to NASA's manned and unmanned missions. Fire safety is an important operational element of human space exploration missions to minimize the likelihood and impact of accidental fires in spacecraft and human habitats. The effects of these environmental changes on combustion in reduced gravity are unclear and need to be better understood for all mission-relevant scenarios. Every aspect of fire prevention, detection and suppression is



fundamentally different in space than on Earth. Thus, an improved knowledge of combustion in reduced gravity is essential to adapt fire safety concepts and systems to the more stringent conditions of the space environment.

Benefits of conducting combustion research in microgravity can thus be summarized as:

- Removal of the complex interaction between the buoyant flow and the energy feedback to the flame.
- Realistic simulation of the fire risk seen in manned spacecraft.
- Practical simulation of the gravitational environment seen for reacting systems in future spacecraft.

Results from Past and Recent Research

Over the past two decades, microgravity combustion research has focused primarily on increasing our understanding of fundamental combustion processes (e.g., droplet combustion, soot production, flame spread, smoldering and gas jet flames). This research program has been highly successful and was aided by synergistic programs in Europe and in Japan. Overall improvements were made in the ability to model droplet combustion in spray combustors (e.g., jet engines), predict flame spread, predict soot production, and detection and prevention of spacecraft fires. Some of the findings from past microgravity combustion research are presented below. Current ongoing flight projects on the International Space Station (ISS) are given in each area.

Droplet Combustion

The availability of a long-duration, high-quality, microgravity environment allows researchers to study the textbook problem of a spherical droplet surrounded by a spherical flame in an infinite, quiescent, ambient atmosphere. A cadre of researchers from academia, industry and federal laboratories has successfully established this simple geometry as an excellent test bed to study fundamental combustion science problems and other topics of applied combustion research. Through a robust program, researchers gained insight into wide-ranging problems of interest in combustion science. These programs included ground-based experimental work in drop towers and aircraft flying parabolic trajectories (and normal gravity; i.e., 1-g, test laboratories), numerical and theoretical modeling, and ultimately experiments in space-based facilities. The programs provided the opportunity to investigate phenomena such as:

- Departures from quasi-steady combustion.
- Transition from diffusive to radiative extinction.
- Liquid-phase transport.
- The influence of convection on flame dynamics (refer to Figure 2).
- The dynamics of soot formation and destruction (refer to Figure 3).
- The behavior of multi-component fuels.
- Droplet-droplet interactions and flammability limits.



Figure 2. Flame image of n-heptane droplet burning in 70 percent carbon dioxide, 21 percent oxygen, balance nitrogen and translated to the right at 3 cm/s.

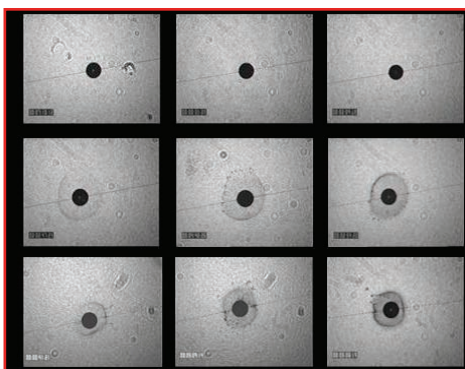


Figure 3. Comparison of sooting propensity in different diluents with ethanol burning in 30 percent oxygen at pressure of 2.4 atm.

The droplet combustion community is fortunate to currently have the Combustion Integrated Rack (CIR) and a CIR insert called Multi-user Droplet Combustion Apparatus (MDCA) available to study droplet combustion aboard the ISS. This facility is currently operational and allows the dispensing, deployment and ignition of droplets ranging in size from 1 to 5 mm (either free floating or fiber supported) in a 0-3 atm ambient environment of up to 40 percent oxygen by volume (balance of a range of inert gases and inert gas mixtures).

Flame Extinguishment Experiment (FLEX)

The objective of the FLEX is to study heptane and methanol droplets in ambient mixtures of oxygen and nitrogen diluted with a second inert gas (nitrogen, carbon dioxide, helium and xenon). The goal of the research is to examine how the addition of an inert gas suppressant influences the flammability limit of the two fuels. The application is an improved quantitative understanding of how flammability limits change in reduced gravity as it relates to fire safety. The research to date has shown that the flammability limit is lower in reduced gravity. The implication is that terrestrial standards for inert gas suppressants in low gravity do not offer the same margin of safety as in normal gravity.

The FLEX is of interest for terrestrial applications as well. The physical and chemical kinetic models of heptane and methanol combustion are the building blocks for more complex models of practical liquid fuels such as diesel and jet fuel. The long-duration experiments on the ISS provide benchmark data that researchers can develop, improve and ultimately validate detailed theoretical and numerical models of liquid hydrocarbon fuel combustion. The FLEX is performed to date demonstrated radiative and diffusive extinction, combustion instabilities, lower

flammability limits and unexplained vaporization after visible flame extinction. Comparison with theoretical and numerical models validated aspects of the models while identifying areas that require improvement.

FLEX-2, the follow-on experiment, builds upon FLEX. It studies a range of fuels including mixtures of pure fuels, real fuel surrogates, soot formation, slow sub-buoyant, convective flow effects and droplet-droplet interactions. International collaborations extend this to study flame propagation in droplet arrays and investigate the combustion of liquid, biologically derived fuels.


Gaseous Diffusion Flames

Past research involved four space experiments that focused on soot processes, flame-vortex interaction and flame stability. The Laminar Soot Processes (LSP) experiment of G. Faeth (U. Michigan) et al. was conducted in the Combustion Module (CM) facility in 1997 on the STS-83 and STS-94 space shuttle missions and again in 2003 on the STS-107 mission. The STS-87 mission in 1997 included both the Turbulent Gas-jet Diffusion Flame (TGDF) experiment of M. Y. Bahadori (SAIC) et al. and the Enclosed Laminar Flames (ELF) investigation of L. D. Chen (U. Iowa) et al.; TGDF was automated and conducted in a Get-Away-Special Canister (GAS Can) in the payload bay. ELF was crew operated and conducted in the Middeck Glovebox. Lastly, the Smoke Point In Coflow Experiment (SPICE) of D. L. Urban (NASA's Glenn Research Center [GRC]) et al. was conducted in 2009 on the ISS in its Microgravity Science Glovebox (MSG).



Figure 4. Flames from the 2009 Smoke Point In Coflow Experiment showing the transition, with increasing fuel flow, from non-smoking (left) to a fully open and smoking flame tip (right).

All four experiments were studies of laminar, axisymmetric, gas-jet diffusion flames. This is true of even the TGDF experiment, where the flame was not turbulent but where an iris mechanism around its base induced vortices in the entrained air. While TGDF and LSP flames were within sealed chambers, ELF and SPICE flames were within fan-driven flow ducts. The affiliated LSP and SPICE experiments studied soot processes in ambient and coflow configurations, respectively. The SPICE experiment investigated the transition



from non-sooting to sooting with a major goal to provide simple predictions of soot emissions. The smoke-point is a result of the fuel chemistry and flow conditions and is an effective indicator of the propensity of a fuel to emit light and to produce soot (see Figure 4). Soot control remains one of the major unsolved problems in combustion and development.

The current research program includes six experiments planned for the ISS. The Structure & Liftoff In Combustion Experiment (SLICE) of M.B. Long (Yale U.) et al. uses the SPICE hardware to study lifted and lifting flames in the space station glovebox. With the similarity in both research focus and hardware, SLICE is effectively a second generation of the ELF investigation. SLICE started and completed its operations in 2012. The other five planned experiments are part of the Advanced Combustion via Microgravity Experiments (ACME) project and are in joint development for the CIR, where they will each be conducted using a single modular set of hardware. The ACME are focused on soot processes, flame stability and extinction, materials flammability, and electric-field effects. In alphabetical order, the experiments include: Burning Rate Emulator (BRE) of J.G. Quintiere (U. Maryland) et al.; Coflow Laminar Diffusion Flame (CLD Flame) of M.B. Long (Yale U.) et al.; Electric-Field Effects on Laminar Diffusion Flames (E-FIELD Flames) of D. Dunn-Rankin (UC Irvine) et al.; Flame Design of R.L. Axelbaum (Washington U.) et al.; and Structure and Response of Spherical Diffusion Flames (s-Flame) of C.K. Law (Princeton U.) et al. The ACME are expected to begin operating in 2016. As with their predecessors, the ACME experiments are all laminar diffusion flames. Two experiments take advantage of the microgravity environment by using a one-dimensional, spherical flame enveloping a porous spherical burner. Another experiment uses a porous plate burner, whereas the remaining two use a gas-jet flame configuration, both with and without a coaxial air flow.

Structure & Liftoff In Combustion Experiment (SLICE)

The SLICE investigates the structure of lifting and lifted flames where flow conditions and the combustion chemistry cause the flame to detach from the burner and stabilize at a downstream position. The twin purposes for the SLICE research are increased fuel efficiency and reduced pollutant emission in practical combustion devices. More explicitly, the experiment is being conducted to advance combustion modeling capability, which “allows system designers to improve efficiency and reduce harmful pollutants in ways never before possible” (as stated by an external reviewer of the SLICE). SLICE will be carried out using the SPICE

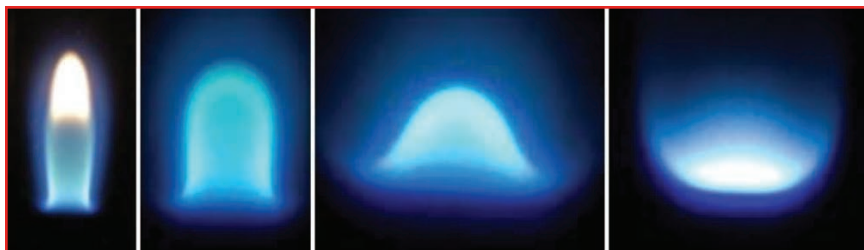


Figure 5. Effect of increasing coflow velocity (from left to right, where the image scale is not consistent) on lifted flame behavior from exploratory tests for the Structure & Liftoff In Combustion Experiment, which were conducted in 2009 on the ISS as part of the Smoke Point In Coflow Experiment.


hardware in the MSG and is a precursor to the CLD Flame experiment that is now in development for the ISS CIR as part of the ACME project (Figure 5).

Burning Rate Emulator (BRE)

Unlike the other current ACME, the BRE is focused on fire prevention, especially in spacecraft. Specifically, BRE's objective is to improve our fundamental understanding of materials flammability, such as ignition and extinction behavior, and assess the relevance of existing flammability test methods for low- and partial-gravity environments. The burning of solid and liquid fuels will be simulated by using a flat porous burner fed with gaseous fuel. The fuel flow rate will be controlled based on the measured heat flux (at the burner) and surface temperature, mimicking the dependence of condensed-phase fuel vaporization on thermal feedback. A small number of gaseous fuels will be used to simulate the burning of fuels such as paper, plastic and alcohol by matching properties such as the surface temperature and smoke production. The significance of this work is that it has the potential to efficiently and completely measure burning rate over a wide range of fuel properties. Since this study controls the inherent fuel properties that affect various fire scenarios, it will ascertain the relevance of existing flammability test methods for low- and partial-gravity environments.

Coflow Laminar Diffusion Flame (CLD Flame)

Research, especially including that already conducted in microgravity, has revealed that our current predictive ability is significantly lacking for flames at the extremes of fuel dilution, namely for sooty, pure-fuel flames and dilute flames that are near extinction. The general goal of the CLD Flame experiment is to extend the range of flame conditions that can be accurately predicted by developing and experimentally verifying chemical kinetic and soot formation submodels. The dependence of normal coflow flames on injection velocity and fuel dilution will be carefully examined for flames at both very dilute and highly sooting conditions.



Measurements will be made of the structure of diluted methane and ethylene flames in an air coflow. Lifted flames will be used as the basis for the research to avoid flame dependence on heat loss to the burner. The results of this experiment will be directly applicable to practical combustion issues such as turbulent combustion, ignition, flame stability and more.

Electric-Field Effects on Laminar Diffusion Flames (E-FIELD Flames)

Electric fields can strongly influence flames because of their effect on the ions present as a result of the combustion reactions. The direct ion transport and the induced ion wind can modify the flame shape, alter the soot or flammability limits, direct heat transfer, and reduce pollutant emission. The purpose of the E-FIELD Flames experiment is to gain an improved understanding of flame-ion production and investigate how the ions can be used to control non-premixed flames. Outside reviewers recently concluded that the experiment "... will contribute to our critical understanding to our knowledge of combustion processes in the presence of electric fields." The experiment will be conducted with a normal coflow flame (as in the CLD Flame experiment) or perhaps with a simple gas-jet flame where there is no surrounding coflow. An electric field will be generated by creating a high-voltage (up to 10 kV) differential between the burner and a flat, circular mesh suspended above (i.e., downstream of) the burner. Measurements, as a function of field strength and fuel dilution, will be made of the ion current through the flame and the flame's response time to electric forcing.

Flame Design

The primary goal of the Flame Design experiment is to improve our understanding of soot inception and control in order to enable the optimization of oxygen-enriched combustion and the "design" of non-premixed flames that are both robust and soot free. An outside review panel recently declared that Flame Design "... could lead to greatly improved burner designs that are efficient and less polluting than current designs." Flame Design will investigate the soot inception and extinction limits of spherical microgravity flames, created in the same manner as for the s-Flame experiment. Tests will be conducted with various concentrations of both the injected fuel (i.e., ethylene or methane) and the oxygen-enriched atmosphere in order to determine the role of the flame structure on soot inception (Figure 6). The effect of the flow direction on soot formation will be assessed with an inverse, spherical flame unless such testing is not approved by the Payload Safety



Figure 6. Image of a spherical diffusion flame on a porous burner (which is also visible) at the end of a test conducted in NASA's 2.2-second Drop Tower. The gas from the burner was 1.51 mg/s of 100 percent ethylene issuing into air at atmospheric pressure.

Review Panel. If inverse spherical flame testing is not allowed, the plan is to use a coflow burner, conducting both normal and inverse flame tests. In the case of the inverse flames, the oxygen/inert mixture is injected from a central tube while the fuel is ejected from a surrounding annulus. The Flame Design experiment will explore whether the stoichiometric mixture fraction can characterize soot and flammability limits for non-premixed flames like the equivalence ratio serves as an indicator of those limits for premixed flames.

Structure and Response of Spherical Diffusion Flames (s-Flame)

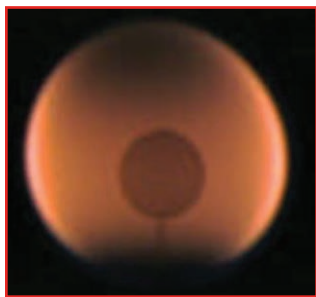


Figure 7. Image of a partially premixed spherical flame on a porous burner (which is also visible). The microgravity test was conducted in a NASA's 2.2-second Drop Tower. The gas issuing from the burner was 25 percent propane, 2 percent oxygen, 49 percent argon, and 24 percent nitrogen.

The purpose of the s-Flame experiment is to advance our ability to predict the structure and dynamics, including extinction, of both soot-free and sooty flames. The spherical flame, which is only possible in microgravity, will be created through use of a porous spherical burner from which a fuel/inert gas mixture will issue into the CIR chamber (Figure 7). Flames will be ignited at non-steady conditions and allowed to transition naturally toward extinction. Tests will be conducted with various inert diluents in both the fuel and chamber atmosphere. The fuel gases include hydrogen and methane for soot-free flames, and ethylene for sooty flames. One experiment objective is to identify the extinction limits for both radiative and convective extinction (i.e., at high and low system Damkohler

numbers, respectively). Another objective is to determine the existence, onset and nature of pulsating instabilities that have been theoretically predicted to occur in such flames with fuel/diluent mixtures that are above a critical Lewis number.

Solid-Fuel Combustion/Material Flammability

Space-based and ground-based, low-gravity experiments in material flammability have revealed substantial differences in the behavior of flames over solid materials

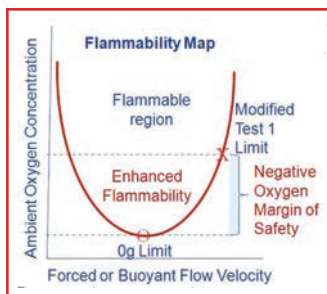


Figure 8. Flammability map shows region of enhanced flammability in the low-convective flow range.



Figure 9. Flame spreading preferentially upstream in slow convective flow.

the oncoming airflow (Figure 9) depending on the flow speed. This is opposite to the effect that occurs in normal gravity. Radiant heat transfer was shown to substantially affect the material's flammability. Surface radiative heat loss reduces the flammability, but an external radiative heat flux can cause materials to ignite and spread faster.

Currently, solid fuel combustion flight research is limited to the Burning and Suppression of Solids (BASS) experiment aboard the ISS. BASS is a rapid turn-around flight experiment that started its operations in March 2012. It is a precursor for the Solid Fuel Ignition and Extinction (SoFIE) flight experiments that are currently planned for launch in 2019. The BASS approach is to use an existing flow duct, SPICE, to carry out microgravity tests in the ISS Microgravity Science

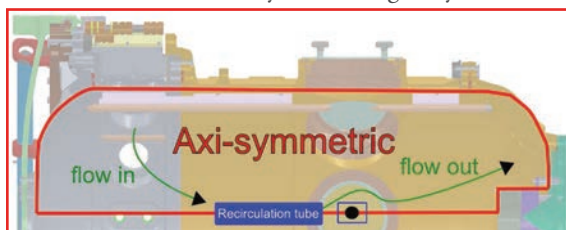


Figure 10. Solid Fuel Ignition and Extinction insert concept under development. A recirculating flow provides a region of well characterized jet flow within which solid samples will be burned.

in reduced gravity. Many of these observations have specific impact on the hazard of spacecraft fires in addition to being of fundamental solid fuel combustion importance. Microgravity experiments demonstrated that the assumed margin of safety of reduced flammability in microgravity, based on quiescent test results, may not be valid for most spacecraft environments where ventilation flow strongly enhances flames. In the low-flow conditions of microgravity or partial gravity, some materials are flammable at lower oxygen concentrations than in normal gravity (Figure 8). Materials are easier to ignite in low gravity because of reduced natural convective cooling from the fuel surface. Once established, flames in low-speed airflows may preferentially spread into

Glovebox. Several types of solid materials were burned including flat samples, Polymethylmethacrylate (PMMA) spheres, porous wax slabs and wax candles. The glovebox is normally limited to ISS "air," nominally 21 percent oxygen by volume and one

atmospheric pressure. However, more recently nitrogen has been used to perform tests as low as 17 percent oxygen. The tests have yielded useful results on the flow-velocity effect and flame suppression (by nitrogen), and the quick return of the test results has helped to guide the next, more complete flight experiments.

The SoFIE flight hardware (Figure 10) is currently under development and includes an insert for the CIR rack. In addition, some of the investigations will make use of a larger and improved flow duct along the lines of the BASS concept. The considerations for the solid fuels include material, preparation and purity, geometry, external heating, pre-ignition conditions, and ignition. The most likely candidates include plastics like PMMA or Delrin. There is a tremendous advantage to be gained if the sample can be burned, extinguished and then re-ignited multiple times. This minimizes the time-consuming process of opening the chamber and replacing the fuel specimens. The chamber environment will consist of oxygen from 10 percent to 40 percent by volume at a pressure between 0.2 and 1.5 atm. Space Exploration Atmospheres (SEA) relevant to NASA can be investigated. Airflows in the spacecraft ventilation range of 0 to 30 cm/s will be supplied to the flame. The flow field must be well-characterized so the models will have accurate boundary conditions.

Burning and Suppression of Solids (BASS)

The BASS investigation is currently being conducted in the MSG to examine the burning and extinction characteristics of a wide variety of fuel samples in microgravity (Figures 11-13). The BASS experiment will improve 1-g material

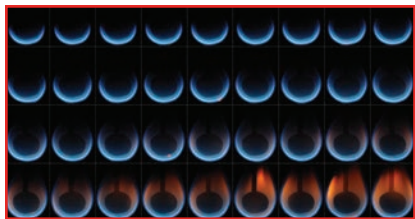


Figure 11. Flame sequence of a burning 2-cm diameter acrylic sphere at 17 percent oxygen and 12 cm/s flow from the Burning and Suppression of Solids experiment. The images are about 1.5 sec. apart. With the reduction in oxygen from 21 percent (air) to 17 percent, the flame stays bluer much longer (soot formation is delayed) facilitating comparison with model. The high-resolution images allow model comparison of flame growth rate, flame-to-fuel distance, and the solid regression rate.

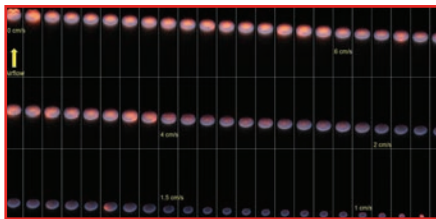


Figure 12. Digital still camera images showing a flame burning a 2-cm wide cotton-fiberglass fabric in opposed flow. Images are taken every 1.25 seconds (starting at top and moving from left to right). The flow is decreased in discrete steps from 10 cm/s all the way down to less than 1 cm/s. The flame response to flow changes is very rapid, and the flow effects on the flame and its spread rate are dramatic. Total burn time is 90 seconds. Flow changes are indicated by numbers.



Figure 13. Drop tower test burning PMMA sphere showing transition to 0-g and flame response to the application of a jet of nitrogen for extinguishment.

fire safety rating tests and help to guide strategies for extinguishing accidental fires in microgravity. BASS results contribute to the limited database of solid combustion in microgravity. In

addition, BASS will guide combustion computational models used in the design of fire detection and suppression systems in microgravity and on Earth. Detailed combustion models are validated using the simpler flow environment afforded by tests in microgravity. Once validated, they can be used to build more complex combustion models needed to capture the important details of flames burning in normal gravity. These models have wide applicability to the general understanding of many terrestrial combustion problems.

BASS tests the hypothesis that materials in microgravity, with adequate ventilation, burn as well if not better than the same material in normal gravity with other conditions being identical (pressure, oxygen concentration, temperature, etc.). The fuel is ignited and the airflow speed is the main variable. After some time, a nitrogen gas suppressant was applied to selected flames. There are important differences in the suppression of fires in space compared to on Earth. On Earth it is understood that the best results are generally obtained when the extinguisher “attacks” the base of the flame, which is both the stabilization point and the point where fresh air first enters the flame. For a fire burning in microgravity, the best point of application of suppressant may not be immediately apparent, especially for a partially obstructed flame or a wake-stabilized flame. Depending on the geometry of the flame and the characteristics of the extinguisher (distance from flame, dispersion angle), it is possible that the suppressant stream will be ineffective or might actually make the flame worse through the entrainment of oxygen. Early results have demonstrated that nitrogen applied to the flame can actually strengthen it because of this effect. Using nitrogen as a flame suppressant in microgravity provides a direct link to current and planned extinguishment techniques.

The SoFIE project is in the Science Definition phase with the plan of developing a CIR insert and large flow duct within the MSG to serve up to five separate investigations. These investigations all support the overall objective of the SoFIE project, which is to study and characterize ignition and flammability of solid spacecraft materials in practical geometries and realistic atmospheric conditions. There are currently five investigations described below.



Correlation of Flammability between Normal and Microgravity

The goal is to obtain the microgravity flammability map for select materials to provide information on the sensitivity of the material's flammability to ventilation flow, ambient oxygen concentration and possibly pressure, to find the fundamental limiting oxygen concentration in microgravity. This will be defined as the worst case in microgravity for comparison with the NASA-STD-6001 Test 1 worst case upward flame spread in normal gravity. The comparison will enable evaluation of the oxygen margins of safety associated with normal gravity testing.

The microgravity burning behavior of some actual engineering materials planned for spacecraft can be obtained as a function of oxygen, pressure and flow speed for comparison to normal gravity results.

The significance of this portion of the work is that it will provide a better understanding of how the NASA Test 1 flammability limits relate to the actual material flammability limits in microgravity. It will also provide an increased margin of safety for materials flammability based upon a slightly modified NASA Test 1 protocol, since recent drop-tower results suggest that the current Test 1 might not be conservative.

Fundamentals of Flame Growth and Extinction in Microgravity

The goal is to understand the fundamental processes of flame growth, spread and decay over solid materials, and their dependence on gravity, flow velocity, oxygen percentage, pressure, sample size and preheating. Solid spheres of plastic fuel will be burned in long-duration tests so that the entire flame history can be obtained.

Using the experimental results, a robust numerical model will be developed to a) simulate the transient flame development in the reduced-gravity experiment; b) relate material flammability performance between normal and reduced gravity; and c) examine the relevance of NASA-STD-6001 Test 1.

The practical limitations of ground-based microgravity facilities are well understood. While future ISS solid combustion experiments can be conducted for long durations, even these will have some limitations. The significance of this portion of the work is that by careful selection of ISS experiments together with the model, many of these limitations can be overcome to a degree sufficient to lead to a significant improvement in our understanding of how material flammability tests conducted on Earth apply to space environments.



Thermal and Species Field Effects on Material Flammability


Theory and modeling results suggest that an important difference between normal gravity and microgravity material flammability is caused by the influence of the flow field on the relative overlap of the thermal and species fields in the flame zone. The goal is to determine flame spread rate over thin fuels in quiescent microgravity and compare that with a closed-form expression including the pertinent solid properties and environmental parameters. Gas phase temperature and concentration fields of carbon dioxide and oxygen will be measured at certain key locations with the objective of delineating the propagation of the thermal field from the propagation of the species field; the separation between the two is postulated to be the mechanism for radiative flame extinguishment. The separation between the two fields will be controlled by changing the fuel thickness and ambient pressure.

The significance of this portion of the work is that it will establish quantitative criteria, based on fundamentals, which determine the flammability of materials in microgravity where radiative heat transfer dominates because of high-residence time created by a lack of buoyancy-induced or forced flow. This can lead to the specification of a critical fuel thickness, a critical forced velocity, or a critical oxygen level that makes a material inherently fire safe.

External Heat Flux Effects on the Ignitability and Suppression of Materials in Microgravity

The goal is to conduct microgravity ignition and suppression experiments for materials burning in low-speed, forced flow with externally applied heat flux in SEA. Time to ignition and the time between introduction of suppression agent and extinction are measured as a function of environmental conditions. The experiment will be supported by a comprehensive model of piloted ignition and extinction of materials in SEA.

Reduced-gravity aircraft tests have been conducted. However, because of the limited, reduced gravity time, ignition times could be obtained only at high, radiant heat fluxes. At airflow velocities below those induced by buoyancy, ignition times reach values that are significantly lower than those observed in normal-gravity buoyant flows. The reduction of the ignition times indicates that, under these low-flow conditions, the ignition process is affected more by the reduction in surface heat loss than by the corresponding oxygen transport reduction. By developing a theoretical model for the ignition time, it was also shown that the



critical heat flux for ignition in microgravity can be as short as half the value measured in normal gravity.

Microgravity experiments will be used to validate the model, which in turn will be used to predict the fire behavior of different combustible materials in SEA. Currently, there exists no testing methodology specifically designed to determine the fire hazard of materials under those conditions. The significance of this portion of the work is that it will fill that void with a new test methodology and provide additional information about the effect of SEA on the flammability and suppression of materials. It may also help to interpret and extend current NASA testing procedures to SEA.

Narrow Channel as a 1-g Flammability Test Method

The goal is to measure flame spread rate across a representative, thick, solid fuel as a function of forced opposed flow velocity, oxygen concentration, and pressure, corresponding in particular to NASA's SEA in microgravity. Opposed flow extinction limits for the thick, solid fuel will be found by lowering the velocity until the flame extinguishes at a given oxygen concentration and pressure.

The data will be used to determine if an optimum gap height in the corresponding Narrow Channel device can be found to reproduce these results in normal gravity, or how the gap height needs to be changed for different conditions. The Narrow Channel is a 1-g material flammability test, which minimizes buoyant flow by constraining flame height. By restricting the buoyant plume, the flame size is controlled and in many ways mimics microgravity flames.

The significance of this portion of the work is that experiments can be structured using the Narrow Channel in normal gravity to predict aspects of microgravity flammability for a wide range of candidate materials. The flight experiment will provide a direct comparison of the Narrow Channel tests and the numerical model results.

Premixed Flames

Prior work in premixed flames, flown on two separate space shuttle missions, was limited to very fuel-lean conditions in which the mass diffusivity dominated the thermal diffusivity (i.e., very low Lewis number). Under these conditions, steady flame balls were shown to be possible (Figure 14). This remarkable result validated

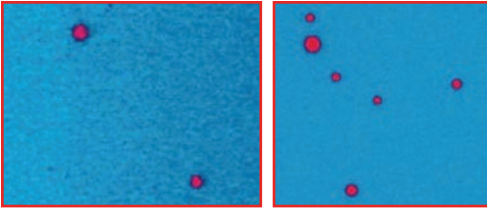


Figure 14. Flame balls, a classical combustion phenomenon that is unique to microgravity.

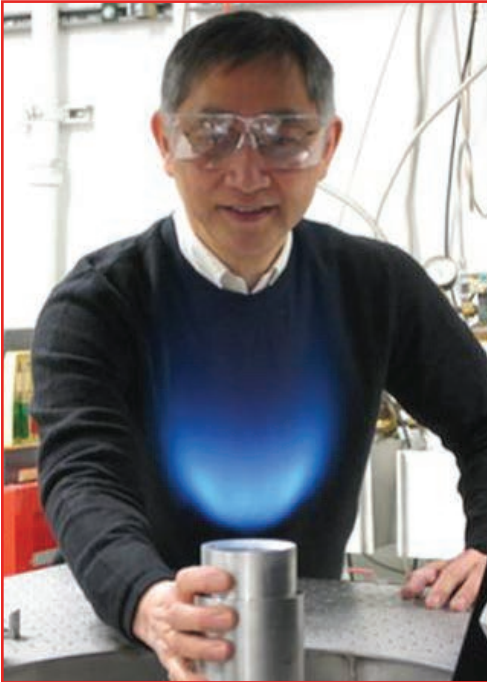


Figure 15. Low-polluting burner remains cool to touch.

prior theoretical predictions, improved our understanding of combustion reactions near extinction limits, and provided pure test beds for numerical modeling. The Structure of Flame Balls at Low Lewis-number (SOFBALL) experiment of P. Ronney (USC) was conducted in the CM facility in 1997 on the STS-83 and STS-94 space shuttle missions and again in 2003 on the STS-107 mission.

Another noteworthy microgravity work related to premixed flames was the discovery of a burner with ultra-low pollutant emissions (Figure 15). This has applications in domestic water heaters and furnaces.

Fire Safety

Past research involved a space experiment that focused on measuring the extinguishing capability of water mist on a premixed flame propagating along a tube to gain a better understanding of the water mist fire suppression phenomenon and help design more effective mist fire-suppression systems to replace

banned Halon systems. The Water Mist Fire Suppression Experiment (Mist) of T. McKinnon (Colorado School of Mines) et al. was conducted in the CM facility in the space shuttle mission STS-107 in 2003. The purpose of the Mist experiment was to study how water droplet diameter and water concentration affect the speed,

strength and shape of flames created in various fuel and oxygen mixtures.

Spacecraft fire detection provides significant challenges compared to terrestrial conditions because the properties of the smoke emitted from fires is affected by buoyancy. The conditions on a spacecraft require rapid detection of fires with limited false alarms. Two recent experiments examined the issues related to spacecraft fire detection. The Dust Aerosol measurement Feasibility Test examined the background aerosol particulate levels on the ISS. The Smoke Aerosol Measurement Experiment (SAME) examined the particle-size distribution of the smoke from spacecraft materials. These instruments can provide useful guidance for the designers of future spacecraft smoke detectors.

Super-critical Processes

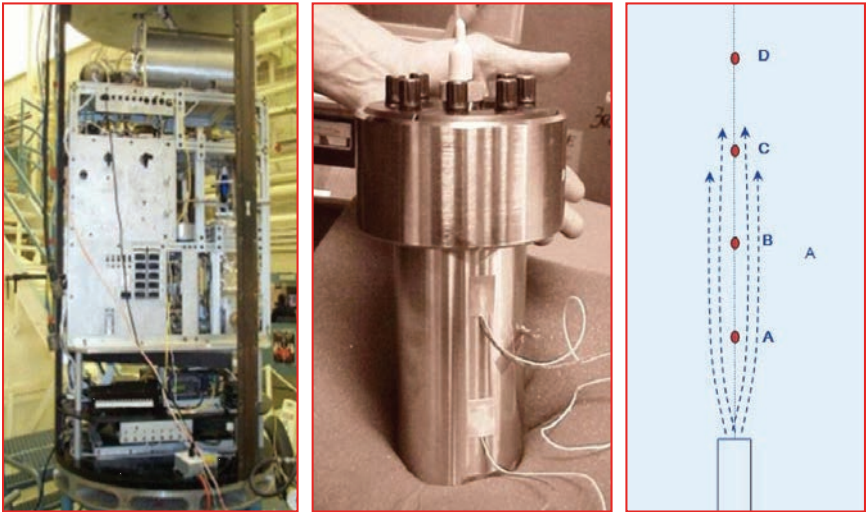


Figure 16. (a) Super Critical Water Oxidation (SCWO) Test Facility designed for use in the Zero Gravity Facility shown loaded in the drop bus just prior to dropping; (b) 500 ml SCWO reactor vessel installed in the SCWO Test Facility; (c) schematic showing axial location of thermocouples inside the SCWO reactor.

Because of its unique and significant advantages, Super Critical Water Oxidation (SCWO) was identified by NASA as a potential technology for use in closed-loop, life-support systems addressing waste management and resource reclamation needs.

Initial efforts in applying SCWO to solid waste management were conducted at NASA's Ames Research Center in the 1990s in ground-based laboratories. These early tests were designed to look at oxidation rates and destruction efficiencies for cellulosic material as a function of particle size, mixing, temperature and pressure. Results from these tests provided empirical correlations for use in reactor design.

In 2004, an investigation to assess the impact of buoyancy on SCWO processes was initiated as part of GRC's microgravity combustion program. The SCWO Test Facility, shown in Figure 16, with a 500-ml reactor along with all necessary supporting hardware and diagnostics was designed and built for use in the Zero Gravity Facility (ZGF; the 5.2-second drop tower). A limited number of ZGF tests were conducted for the oxidation of methanol in water (methanol 10 weight percent) using air, injected into the super-critical mixture, as the oxidizer.

The first experimental objective was to determine the extent to which buoyancy affects the developing temperature profile. Buoyancy effects were expected because the reaction is exothermic; however, because of the limited microgravity time in the drop tower, it was not entirely clear these would be observable. Comparison of the temperature traces, as shown in Figure 17 for both normal gravity and microgravity, confirmed this expectation. In normal gravity, temperatures were found to be more uniform in the bulk fluid, which is due to buoyant mixing; whereas, non-uniformities resulting in thermal stratifications (evidenced by a "hot zone" between two cooler regions) were observed under microgravity conditions. A second experimental objective, to measure the reaction rate and product concentrations with Raman spectroscopy, was not met because of budgetary constraints.

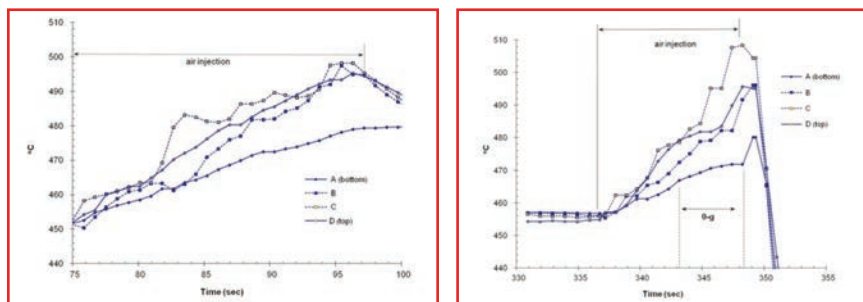


Figure 17. Comparison between 1-g and 0-g axial temperature immediately following axial injection of oxidizer; (a) in 1-g temperature profiles show high degree of buoyant-driven thermal mixing for locations above injector and (b) in 0-g temperature profiles show significant thermal stratification with a hot zone (TC-B) established between two cooler regions suggesting poor thermal mixing in 0-g.

This earlier work, which was initiated in 2008, at GRC was instrumental in development of a collaborative effort between NASA and the French space agency, CNES. The objective of this ISS flight investigation, referred to as the Salt Water Mixture Experiment (SWCM), is to investigate the behavior of salt precipitate formation and transport in super-critical water in the presence of temperature gradients. This will provide practical insights into the mechanisms of salt agglomeration, transport and deposition that often plague SCWO reactors.



Figure 18. Sub-critical and super-critical states of water mixtures imaged aboard the International Space Station showing (a) the geometry of the fluid meniscus at sub-critical conditions and the monophasic super-critical fluid with no meniscus at super-critical conditions.

The investigation will utilize a refurbished High Temperature Insert (HTI-R), built by CNES, with a fluid cell (approximately 0.3 cm^3) filled with a water-salt mixture using Na_2SO_4 (0.5 percent w/v) at its critical density. During an experiment, the salt-water mixture

will be slowly raised to a temperature and pressure above its critical point enabling observation of homogenous salt precipitation, measurement of the critical end-point (i.e., the shift in critical temperature that is due to the presence of the salt), and the transport mechanisms both with and without the presence of a temperature gradient. A baseline test was conducted using pure water in the HTI during a test sequence on the ISS performed in July 2010. Images from this test showing the location of the liquid phase and meniscus geometry at sub-critical and super-critical conditions is shown in Figure 18. This test sequence was designed to investigate the formation and stability of a temperature gradient in the fluid in its super-critical state. The follow-on SWCM experiment will employ a similar test sequence and results from the pure-water test sequence will establish a useful baseline for comparison.

Highlights and Lessons Learned

Well over 200 principal investigators have utilized reduced-gravity facilities to study fundamental combustion phenomena in the areas described above. Most of the research was conducted in drop towers and aircraft, and the most promising experiments, after a thorough scientific and engineering review process, were selected for conduct in space-based facilities. The investigations led to numerous discoveries, highlighted the importance of frequently neglected phenomena, improved our understanding and predictive capabilities for all combustion systems, and enhanced our ability to detect and prevent spacecraft fires. Some of the most pertinent highlights and lessons learned are presented below.

Flame Existence

One of the most seemingly simple, but long-standing, questions addressed by microgravity testing involved whether flames could even exist without buoyancy. Many researchers, including notable experts, argued openly in the scientific literature that, in the absence of convection, a steady flame could not exist; diffusive transport alone could not sustain a flame. Two spaceflight experiments demonstrated conclusively the fallacy of such arguments.

The first involved the behavior of a simple candle flame in a long-duration microgravity environment (Dietrich et al., 2000). The candle flames in Figure 1 show images of a familiar shape seen in normal gravity and a flame during a microgravity test aboard the Russian Mir orbiting station. Contrary to published speculation, the microgravity flame burned in some tests for over 45 minutes before extinguishing from a lack of fuel. Despite having a much lower burning rate (the microgravity flame in Figure 1 was nearly invisible to the naked eye and a very long shutter time was needed to record the image shown), the microgravity flame burned to a lower ambient oxygen mole fraction than the identical candle flame would have on Earth.

The second example involves the existence of stationary, spherical premixed flames or flame balls. These flames were predicted theoretically to exist if (among other conditions) the thermal diffusivity of the bulk mixture was much lower than the mass diffusion of the limiting reactant: that is, a low Lewis number. Their existence, however, was thought to be a strictly mathematical exercise. The SOFBALL studied premixed fuel/oxidizer/diluent mixtures in a large combustion chamber and showed conclusively that the flames could exist (Figure 14), producing the weakest flames ever burned (approximately 1 Watt) and some burning for over 40 minutes before the experiment timed out (e.g. Ronney, et al., 1998).


Low-Stretch (Low-Velocity) Flames

Reduced-gravity facilities offer the opportunity to study flames where the characteristic velocities are much lower than typical buoyancy-induced gas velocities, approximately 1 m/s in the candle flame in Figure 1. These low-speed flows result in flame stretch or strain rates that are unachievable in terrestrial, bench-scale experiments. Conventional theories of flame limits all predicted that, as the flame stretch characteristic velocity decreased, the oxygen concentration that would support steady or quasi-steady-state combustion would monotonically decrease.

This was not the case, however, as several classes of experiments demonstrated. At low-characteristic velocities (low-flame stretch), radiative loss begins to dominate, eventually leading to flame extinction at sufficiently low velocities or stretch rates (e.g., Olson et al., 1988). Figure 8 shows this schematically. For flame spread across solid materials, the ordinate in Figure 8 is the ambient oxygen mole fraction and the abscissa the gas velocity across the solid surface. The boundary represents limit of steady flame spread. Outside of this boundary, steady flame spread does not occur; inside, it does. The curve identifies a much lower flammability limit than originally predicted. For flame spread across solid materials, the characteristic gas velocity of the minimum in the curve is on the order of 10 cm/s and also corresponds to a maximum in the flame spread rate. To give perspective, this is the velocity typical of that of spacecraft ventilation systems. This observed minimum has large implications for material flammability in reduced gravity and, thus, implications for spacecraft fire safety.

Another related phenomenon with spacecraft fire safety implications is the observation of flame spread direction at low-flow velocities in the microgravity environment of spaceflight when a thin fuel is ignited at the middle of the sample. Completely contrary to normal-gravity behavior, the flame spreads upstream, into the oncoming airflow, in space when the forced-flow velocities are low (Figure 9); whereas, the flame always spreads downstream, in the buoyant flow direction, in normal gravity, even in the absence of forced flow.

Recent results from the BASS experiment currently running on the ISS indicate that NASA-STD-6001 Test 1 is not conservative, and materials can burn at lower oxygen levels in microgravity than on Earth. Also, current findings show that local application of suppressant is not adequate for flame extinguishment. The local jet entrains air and sustains the flame even when the ambient airflow is turned off.



The unique microgravity environment also allows researchers to study the classical problem of a spherical flame surrounding a spherical droplet in a quiescent ambient (e.g., Dietrich et al., 1996; Nayagam et al., 1998). Virtually every combustion textbook contains an analysis of this problem. For droplet combustion, the ordinate in Figure 8 is the ambient oxygen mole fraction and the abscissa is the droplet diameter, with the boundary defining again the flammability boundary. Note also that for droplet combustion, the curve in Figure 8 is actually reversed, with larger droplets having lower stretch rates or larger Damkohler numbers. Both space-based and, to a limited extent, drop-tower testing demonstrated the existence of this limit. Identification of this curve is important not only for identifying flammability limits for spacecraft fire safety applications but for practical reasons as well. Droplet combustion experiments involve liquid fuels, and the curve in Figure 8 is determined by the detailed interaction of the heat and mass transport and chemical kinetics. The chemical kinetic mechanisms responsible for the curve are the building blocks of mechanisms for practical fuels. These droplet combustion experiments, therefore, provide benchmark data for the validation of physical and chemical kinetic sub-models of practical fuels.

Jet Flames

Another common class of flames in combustion research is gaseous jet flames (a fuel gas issuing from a nozzle into an initially quiescent oxidizing atmosphere). In terrestrial laboratories, gas-jet diffusion flames are used to elucidate the chemical kinetic mechanisms of simple fuels, to understand flame stability, and to study the details of soot production and destruction. For bench-scale laminar gas-jet experiments in normal gravity, it is difficult to suppress the effects of buoyancy, making the problem significantly less tractable. Microgravity studies in drop towers and space-based facilities show striking differences (in comparison to normal-gravity studies) in the observed flame heights of jet flames at low and moderate jet Reynolds numbers (e.g., Hegde et al., 1994; Urban et al., 1998). The onset of smoke production found in low gravity is substantially different than in normal gravity and contrary to predictions in prior literature. The experiments also show significant differences in the size of the primary soot particles and in the larger fractal dimension of the soot agglomerates (e.g., Greenberg et al., 1997). The data from these experiments serve as benchmark data for the development and validation of detailed chemical kinetic and soot formation and destruction models.



Flame Stability

In normal gravity, flames that approach their flammability limit are frequently “blown off” by the large buoyancy-induced flow. These same near-limit flames in microgravity exhibit very different and unique behaviors in many cases. The simple microgravity candle flame in Figure 1, as it depleted the ambient oxygen and neared extinction, exhibited flame oscillations in most tests (Dietrich et al., 2000). These oscillations increased in magnitude until the flame finally extinguished, but they could exist for prolonged periods of time (over one minute in extreme cases). Similar flame oscillations occur during spherically symmetric droplet combustion (Dietrich et al., 1996).


Instabilities also occur during flame spread over solid and liquid surfaces. Over solids, a complex fingerlike smoldering front occurs during near-limit flame spread under certain conditions (Olson et al., 1998). A pulsating gas-phase flame spread occurs as a flame spreads across a liquid pool under selected ambient conditions (e.g., Miller et al., 2000). Finally, microgravity experiments involving premixed flames demonstrate instabilities in both low- and high-Lewis-number gas mixtures (e.g., Pearlman and Ronney, 1994).

These instabilities, obscured in normal gravity by the strong buoyant flow, highlight the ability of microgravity experiments to provide insights into fundamental flame behavior. Highly exothermic reactions coupled with nonlinear heat loss through radiative and diffusive transport of both heat and mass provide combustion theoreticians and modelers a rich canvas on which to develop, test and validate simplified and detailed flame models.

Ancillary Hardware Developments

Although experiments in microgravity offer enticing rewards to combustion researchers, the harsh realities of experiments in reduced-gravity facilities present significant hardware and diagnostic challenges to scientists and engineers. Drop tower and space-based experiments have severe space, weight, volume, safety and power limitations. These limitations have driven technology developments with applications far beyond the microgravity combustion science program.

Some noteworthy accomplishments include the development of a system for measuring full-field, quantitative soot volume fraction via laser-light extinction (Greenberg et. al., 1997a). This novel system allows the precise measurement of



soot volume fraction and is the enabling technology for experiments that continue to provide benchmark data on soot formation and destruction. Rainbow Schlieren Deflectometry system developed at GRC provided the first full-field quantitative measurements of gas-phase temperature in microgravity combustion experiments (Greenberg, et al., 1995). The most significant developments have been technologies to both measure and characterize small aerosol particles (e.g., Qi et. al., 2008).


Spacecraft Fire Safety

The 1967 tragic accident of Apollo 1, in which three NASA astronauts lost their lives when a cabin fire broke out during a launch pad test, and the near-tragedy of Apollo 13 in 1970, when an oxygen tank exploded during transit to the moon, highlight the hazard posed by accidental fires on spacecraft. A fire or explosion requires all elements of the “fire triangle” to be present: fuel, oxygen and a source of ignition. Crewed spacecraft, by necessity, contain all three. In addition, spacecraft frequently operate at an ambient oxygen mole fraction higher than that of air, have limited options for escape, and have almost no tolerance for damage to critical life support systems. As a result, NASA maintains a very disciplined safety culture with respect to fire through strict material controls, rigid design standards for electronic equipment (and all possible ignition sources), and mandatory suppression systems on all spacecraft.

Although NASA has been vigilant in its approach to accidental fires, the approach to fire safety aboard spacecraft was dominated by a general lack of knowledge about how fire behaves in microgravity. This resulted in several critical misconceptions about potential fires in spacecraft:

1. A steady fire cannot exist in a quiescent microgravity environment.
2. A fire will self-extinguish if ventilation is shut off.
3. Because the reduced-gravity environment is inherently safer, terrestrial fire standards and tests represent a very conservative approach to fire safety.

Research at NASA GRC in both ground-based laboratories and microgravity facilities and space-based microgravity experiments (summarized by Friedman and Ross, 2001 and Ruff et al., 2009) demonstrates the fallacy of these assumptions and demonstrates GRC’s contribution to spacecraft fire safety science with respect to fire prevention through material flammability and screening.



GRC also maintains active research programs in both fire detection and suppression. Fundamental research in microgravity highlighted the vastly different particulate size associated with flames in microgravity. Since many fire detectors operate by sensing fire-generated particulates, they would need to use different signatures to detect fires in microgravity. If terrestrial fire detectors were used in space, they would be “looking” for something different than they should. One of the achievements in this area is a new device that monitors particulates and chemical species simultaneously to better detect the onset of a fire. In joint testing with the Federal Aviation Administration, this device outperformed current aircraft smoke detectors in false-alarm rejection and real-event detection. The new device can be “tuned” to examine particulates and species characteristics associated with fires in microgravity.

Opportunities for Combustion Research on the ISS


Combustion research remains an active field of research with direct application to terrestrial issues, fundamental science, and NASA's exploration goals. The New Initiative program is based upon continued use of the in-orbit resources (CIR inserts) with the addition of another CIR insert to the on-orbit resources. These topics were selected based upon the data sources considered by the Decadal survey. All of these topics have direct application to either terrestrial or exploration issues and are among the most challenging questions faced in the discipline.

Droplet Combustion

Currently operating inside the CIR is the FLEX, which uses the MDCA to study droplet combustion. FLEX and the follow-on FLEX-2 experiments are exploiting the microgravity environment to study the spherically symmetric combustion of liquid droplets. FLEX is motivated by the need to better identify and predict limiting oxygen indices (LOIs) and inert-gas suppressant efficacy. The FLEX-2 experiments are motivated by the need to better understand droplet combustion as it applies to the fundamental problems of energy conversion and utilization where liquid hydrocarbon fuels are a predominant source of energy in the world.

To date, these experiments have identified both the radiative and diffusive extinction limits for heptane and methanol droplets and identified an LOI that is both significantly lower than in normal gravity and lower than previously predicted and anticipated. The data from these experiments are helping researchers to develop, refine and validate chemical kinetic models important to terrestrial combustion systems. The most significant observation from these experiments, however, is the identification of what appears to be stable, quasi-steady cool flames that form after radiative extinction of the visible flame for heptane droplet combustion (Nayagam et al., 2012). This low-temperature chemistry is important in automobile engines because it is one of the major phenomena limiting engine efficiency.

While the droplet combustion research community is fortunate to have access to the CIR and MDCA, funding limitations have severely cut down on the number of researchers, the number of research projects, and the overall extent of the program. The space-based research in the CIR/MDCA should be expanded to a wider range of fuels, specifically focusing on practical fuels and practical fuel surrogates. Ideally, this would be closely aligned with similar efforts funded by other federal agencies (e.g., Department of Energy and Department of Defense). Virtually absent from the current program is also critical research on high-pressure droplet combustion and spray combustion. These programs have immense practical applications



to the nation's energy future as the vast majority of energy consumption in the transportation sector is from liquid fuels. Finally, a critical missing element in the current program is the lack of a comprehensive, ground-based research program that includes experiments in drop towers and the companion theoretical and numerical modeling efforts. These programs serve two purposes. First, they provide valuable and relevant insights into the physics of liquid fuel combustion, while providing unparalleled educational opportunities to graduate and undergraduate students. Second, they form the basis of the next generation of space-based microgravity experiments.

Gaseous Diffusion Flames

The gaseous diffusion flame research is generally focused on improved combustion technology for Earth applications. Practical combustion often involves turbulent flames at elevated pressures with at least partial premixing. These aspects suggest promising opportunities for future research. Turbulent combustion is exceedingly complex, but microgravity testing provides the opportunity to study momentum-dominated flames with increased scales and residence times making the research more tractable. Although turbulent flames can present significant challenges for microgravity research, innovative experiments studying pulsed laminar flames, and the interaction of vortices with laminar flames (e.g., TGDF) can advance fundamental understanding of turbulent combustion. As previously discussed, high-pressure combustion is strongly influenced by buoyancy and challenging to investigate in normal gravity. Partially premixed combustion is found in a wide variety of applications and has promising potential for high fuel efficiency and low pollutant emission, for example in modern gas turbine combustion.

The ACME hardware that is now in development will accommodate experiments with burner-stabilized, partially premixed flames. The ACME investigations, planned to follow the FLEX experiments, examine gas-jet diffusion flames. These fundamental experiments again exploit the simplified flame geometry afforded by microgravity to develop, validate and refine chemical kinetic models relevant to nearly all terrestrial combustion systems. Simplified precursor experiments are underway in the MSG to provide interim data to the ACME investigators that complement the CIR experiments.

Solid Fuel Combustion/Material Flammability

New initiatives are needed to allow ongoing, long-duration, solid fuel combustion

testing in microgravity. A robust, ground-based solid fuel combustion program needs to be restarted to hone and augment the flight research portfolio. Many of the prior research results were obtained in ground-based tests, so this investment is well worth the modest price. The SoFIE insert in the CIR could continue to be used by additional NASA Research Announcement-selected principal investigators who wish to study solid fuel flammability and flame spread with different geometry fuels in a variety of oxygen, pressure, flow and external heat flux conditions. To further augment the solid fuel in-orbit test capability, a Microgravity Wind Tunnel for fire research is being proposed for the ISS MSG. This facility would enable large samples to be used to study fire growth patterns, materials flammability compared to NASA's STD-6001 Test 1, fire suppression testing, and post-fire cleanup applied research. These two in-orbit facilities complement each other and provide different capabilities for principal investigator use—SoFIE can accommodate testing in exploration atmospheres with reduced pressure and elevated oxygen, and the Wind Tunnel can accommodate large samples and easy sample change out. This investment in future research will improve our ability to evaluate material flammability and fire risk in low gravity by increasing our understanding of the actual material flammability risk for practical materials and flow configurations expected on future spacecraft.

Premixed Flames

Combustion experts agree that understanding premixed flames, the basic unit of combustion, is absolutely key to understanding turbulent combustion in general.

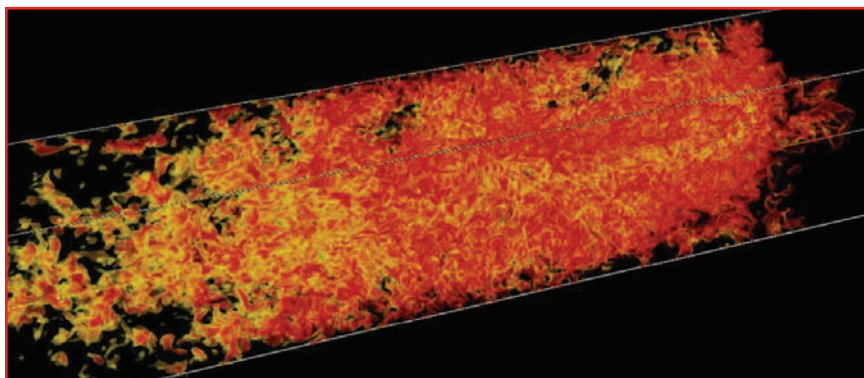


Figure 19. A chaotic mixture of flamelets in an intense turbulent flame obtained from sophisticated 3-D computations conducted at the Naval Research Labs.

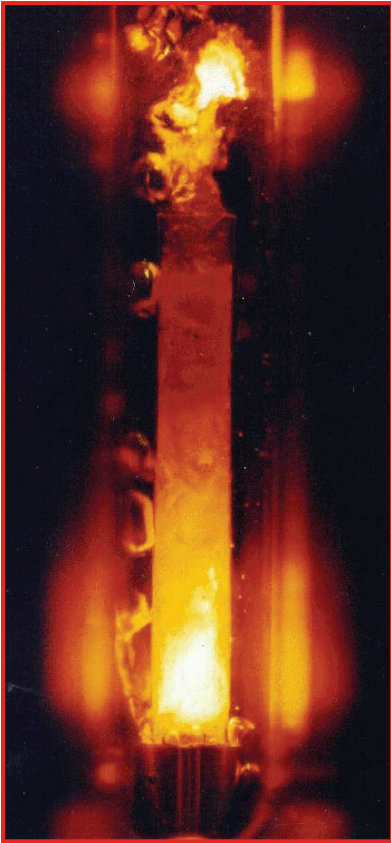


Figure 20. Hydrothermal flame existing in a super-critical core region surrounded by a sub-critical annular region (Wellig, B., Swiss Federal Institute of Technology, Zurich).

Burners and engines based on fuel-lean mixtures promise higher thermal efficiencies and lower pollutant emissions because of reduced fuel consumption and more complete combustion of fuel in oxygen-rich environments. Real-life accidental explosions can originate from tiny kernels of barely flammable mixtures (Figure 19). Conclusive settlements of the extinction limits, if they exist, are of paramount importance. Therefore, the resolution of issues related to the structure and behavior of premixed-gas flames has great significance for and can have a major impact on many fields ranging from automobiles to propulsion to fire safety, and even to our understanding into what might spark colossal explosions of Type Ia supernovae.

Although premixed flames are in the current baseline, budget has no defined experiment or insert on the ISS. It is anticipated that future studies of premixed flames will allow new exploration of the true limits of reactivity under limiting conditions and have application to both terrestrial combustion systems and the astrophysical modeling of stellar ignition and explosions. Perhaps the most important parameter in fundamental and practical premixed-gas combustion is the laminar burning velocity, defined as the propagation rate of a flame relative to the

background gas, as it indicates the mixture's burning intensity as well as its propensity to exhibit such critical responses as blowout, flashback, and combustion instability. The fidelity of Computational fluid dynamics (CFD) codes for combustor design and analysis is inherently tied to the reliability of laminar flame velocities, either built directly into the codes or, more frequently, used to calibrate the chemical models employed in the codes.


Super-critical Processes

Hydrothermal flames (e.g., Figure 20) are defined as regions where oxidation reactions occur in a super-critical water medium with sufficient intensity and rates as to produce luminous flames. They may be utilized to solve both of the major issues impacting SCWO mentioned earlier; i.e., surface fouling and flow blockage that is due to the precipitation of salts and corrosion of internal reactor surfaces. This may be accomplished by confining the flame to the interior of the reactor within a co-flowing region of sub-critical water. Any precipitated salts formed in the super-critical flame region will dissolve in the sub-critical fluid and the acidity is diluted, thereby eliminating both precipitate build-up on and corrosion of the reactor walls.

Ground-based studies of hydrothermal flames have focused primarily on laminar and turbulent diffusion flames. Major challenges remain in the understanding of heat and mass transport, chemical kinetics, the mixture equation-of-state and hydrodynamics associated with laminar and turbulent flows. Eliminating buoyancy will lead to an improved understanding of laminar and turbulent flames by controlling the flow rate independent of buoyant acceleration. For turbulent diffusion flames, eliminating buoyancy will eliminate its influence on the energetic large scales of turbulence allowing for the development of improved turbulent sub-models.

A SCWO research facility for the ISS to investigate the effects of buoyancy in SCWO reactors and to enable the progression of SCWO technology for NASA life support application to higher technology readiness levels has been proposed. It will have a reactor with an internal volume of approximately one liter, two orthogonal optical views and will be designed with a removable, principal-investigator-specific reactor base to accommodate different injection and/or burner configurations. It is envisioned that the facility will be placed in an Express Rack and will require the build-up of new diagnostic hardware, comprising two cameras, a collimated backlight, a Raman spectrometer and an array of temperature, pressure and flow sensors. It will have a wide range of science objectives including studying the hydrodynamics of sub-critical and super-critical mixing, reaction zone characterization, heat transfer in super-critical fluids and precipitate transport in reacting super-critical water.

An alternative option with considerably less flexibility and scope has been proposed. It is termed the SCWO-D (for D_Evice for the study of Critical LIquids and Crystallization [DECLIC]) and envisions build-up of an insert to be installed in the




DECLIC facility. This option, because of the constraints imposed by fitting into an existing facility, will be limited in capability and will only be able to accomplish a subset of the science scope described above. The primary limiting features are: (i) the reactor volume (approximately 0.5 percent of Option 1), which limits the range of hydrodynamic studies (e.g., no bulk fluid motion); (ii) the diagnostic limitations that are due to the reliance on existing DECLIC hardware (e.g., no Raman spectroscopic diagnostic will eliminate chemical kinetic studies); (iii) a single optical axis, making simultaneous reaction zone and precipitate transport observations difficult if not impossible; and (iv) experiments may be limited to “quasi-steady” processes since constant pressure conditions will be difficult to maintain for any significant time because of the volume limitations.

New Initiatives

Besides the SoFIE and ACME experiments planned to be conducted in CIR on the ISS, there are a number of new combustion initiatives that are envisioned for future ISS research. Some of these may be undertaken more readily in the near term as spin-offs of existing research since they require relatively smaller resources and hence may be faster to develop. New initiatives such as Cool Flames in CIR, NASA Flammability Test Campaign and Schlieren Diagnostic in MSG may fall into this category.

Cool Flames would be an example of how one of the unprecedented findings of CIR-FLEX studies can set the stage for a new research direction on combustion utilizing existing hardware available on the ISS. Cool Flames objectives include: (i) use a range of fuel types and environmental conditions (e.g., pressure, diluent concentrations, etc.) in order to determine the necessary pre-conditions for hot-flame/cool-flame transitions, cool flame stability and spontaneous re-ignition and (ii) development of a robust numerical modeling capability with detailed chemistry to complement analytical development of Cool Flame Theory. The initiative has great relevance to the next-generation engine designs such as Homogeneous Charged Compression Ignition and Reactivity Controlled Compression Ignition since these engines rely on low-temperature combustion processes, such as Cool Flames, to control emissions and reduce fuel consumption. This research also has significant impact on spacecraft fire safety concerns; reduced-gravity environments have been shown to be particularly conducive to a low-temperature combustion regime marked by very weak but persistent flames, invisible to the unaided eye, that will spontaneously re-ignite long after the visible flame has been extinguished. The necessary pre-conditions, the combustion chemistry, and the mechanisms for spontaneous re-ignition are poorly



understood. The Cool Flames development effort would utilize existing FLEX-2 CIR/MDCA hardware augmented with some additional diagnostic capabilities.

Other new initiatives currently envisioned include:

- Clean-airLAB: series of investigations directed toward carbon sequestration and pollution reduction.
- NanopropLAB: self-assembling propellants and catalysts.
- HpcombustionLAB: focusing on high pressures as related to (i) engines and (ii) supernova formation.
- CyberLAB: focusing on developing a Fire Database Reference containing information on such things as transport measurements at flame conditions, flame speeds and chemical kinetics.

Microgravity combustion research has had significant impact on the combustion discipline and can be expected to continue to make strong contributions. Research directions in spacecraft fire safety have promise to significantly improve vehicle safety. The microgravity environment continues to be a critical resource for improved understanding of combustion phenomena. The combustion discipline has been very successful in utilizing low gravity to advance the field and is anxious to seek further opportunities.

Facilities and How to _____ Choose Them

Acceleration Measurement and Environment Characterization


The terms microgravity, reduced gravity, low gravity, zero gravity and weightlessness are often used interchangeably to describe an environment where the gravitational body force is significantly less than that on Earth. This ambiguous description points to a question of how to measure and characterize a reduced-gravity environment and any disturbances. Disturbances in a microgravity environment are created by crew activities such as exercising, push-offs and landings, and simply opening and closing drawers and doors in addition to equipment operation, vehicle docking and undocking, thruster firings, and other movements. These disturbances must be measured to understand their impact on the data from scientific and engineering experiments.

The Space Acceleration Measurement System (SAMS) and the Microgravity Acceleration Measurement System (MAMS) provide continuous measurement of the ISS vibratory and quasi-steady acceleration environment, respectively. SAMS sensors measure acceleration levels using tri-axis accelerometers. SAMS flew on Mir from 1994 to 1998, continued on 20 shuttle missions and currently flies aboard the ISS. To complement SAMS, MAMS was developed to measure the very low-frequency disturbances (less than 0.01 hertz) that the SAMS sensors are unable to detect. Both SAMS and MAMS sensors have measured acceleration levels aboard the ISS since its establishment in 2001 and currently record acceleration disturbances in 21 unique locations aboard the ISS. SAMS measurement capability extends to all three laboratories, while MAMS data can be mathematically mapped to any arbitrary location using rigid-body assumptions.

SAMS and MAMS support NASA's Physical Sciences Research Program. These instruments, along with the Principal Investigator Microgravity Services (PIMS) project, serve a critical, ongoing role in support of vehicle loads and dynamics monitoring and assist technology developers and principal investigators in various disciplines. The goal is to characterize and understand the acceleration environment as related to a wide array of disturbances and events that routinely or uniquely take place on the ISS.

Combustion Integrated Rack (CIR)

The CIR was designed to test experiments that focus on fire prevention, detection and suppression of fires in space. The hardware was delivered on STS-126 (November 2008) to the ISS and installed in the U.S. Laboratory. The CIR



provides a 100-liter chamber with eight optical windows with easily reconfigurable diagnostics, digital cameras and lighting with large data storage capability, gas distribution/cleanup, passive vibration isolation, and vacuum resources to support a wide range of gravity-dependent gaseous, liquid and solid combustion experiments.


The current research program on gaseous fuels includes five experiments planned for the CIR on the ISS. These experiments are part of the ACME project where each will be conducted using a single modular set of hardware. The ACME experiments are focused on soot processes, flame stability and extinction, materials flammability and electric-field effects. In alphabetical order, the experiments, described in more detail above, include BRE, CLD Flame, E-FIELD Flames, Flame Design and Structure and Response of Spherical Diffusion Flames (s-Flame). The ACME set of experiments are expected to begin operating in 2016. As with their predecessors, the ACME experiments are all laminar diffusion flames. Two experiments take advantage of the microgravity environment by using a one-dimensional, spherical flame enveloping a porous spherical burner. Another experiment uses a porous plate burner, while the remaining two use a gas-jet flame configuration, both with and without a coaxial air flow.

The SoFIE flight hardware (Figure 10), involving combustion research on solid fuels, is currently under development as a CIR insert and planned for launch in 2019. The SoFIE project is in the Science Definition phase to serve up to five separate investigations. These investigations all support the overall objective of the SoFIE project, which is to study and characterize ignition and flammability of solid spacecraft materials in practical geometries and realistic atmospheric conditions. The SoFIE insert in the CIR could continue to be used by additional NRA-selected private investigators who wish to study solid fuel flammability and flame spread with different geometry fuels in a variety of oxygen, pressure, flow and external heat flux conditions.

A brief summary of available mini-facilities/CIR inserts is tabulated in the Appendix.

Microgravity Science Glovebox (MSG)

The MSG is a rack facility aboard the ISS in which fundamental and applied scientific research is conducted. The MSG has been operating on the ISS since July 2002 and is located in the U.S. Laboratory. The unique design of the facility allows it to accommodate science and technology investigations in a workbench-type environment. The facility has an enclosed working volume that is held at a negative



pressure with respect to the ISS pressurized volume. This allows the facility to provide two levels of containment for small parts, particulates, fluids and gases. This containment approach protects the crew from possible hazardous operations that take place inside the MSG work volume.

Research investigations operating inside the MSG are provided a large, 255-liter, enclosed work space, 1,000 watts of dc power via a versatile supply interface (120, 28, + 12, and 5 Vdc), 1,000 watts of cooling capability, video and data recording and real-time downlink, ground commanding capabilities, access to ISS Vacuum Exhaust and Vacuum Resource Systems, and gaseous nitrogen supply. These capabilities make the MSG one of the most utilized science facilities on ISS. In fact, the MSG has been used for over 10,000 hours of scientific payload operations. MSG investigations involve research in cryogenic fluid management, fluid physics, spacecraft fire safety, materials science, combustion, plant growth, human health and life support technologies. The MSG facility is ideal for advancing our understanding of the role of gravity upon science investigations and research and to utilize the ISS as a technology platform for space exploration.

The microgravity combustion research program has conducted the SAME project in 2007 and 2010, SPICE project in 2009, SLICE project in 2012, and has been running the BASS experiments since 2012 in the MSG facility. To further augment the solid-fuel, in-orbit test capabilities, a Microgravity Wind Tunnel for fire research is being proposed for the MSG in conjunction with the SoFIE project planned to be conducted in the CIR.

Expedite the PProcessing of Experiments to Space Station (EXPRESS) Racks

The eight EXPRESS racks are multi-use facilities, which provide standard interfaces and resources for Middeck Locker and International Subrack Interface Standard Drawer Payloads. Payloads using single-, double-, or quad-locker configurations can be accommodated by these racks. The racks provide a number of services for payloads including nitrogen, vacuum, RS422, ethernet, video, and air- and water-cooling.

The proposed SCWO research facility to investigate the effects of buoyancy in SCWO reactors and to enable the progression of SCWO technology for NASA life support applications is envisioned to be placed in an EXPRESS Rack.



Telescience Support Center

The Telescience Support Center (TSC) was established in 1993 to provide ground support for shuttle experiments. With the development of the ISS in 2001, additional capabilities were needed to support new ISS experiments. During this time, the TSC was reconstructed and doubled in size. Currently, the TSC consists of 33 workstations that provide real-time audio and video downlinks allowing researchers to observe and control experimental operations aboard the ISS from the ground. The ISS video downlink provides a real-time view of the astronauts aboard the ISS interacting with the experiment. The TSC also allows researchers to operate and control experiments remotely with little astronaut interaction after the installation and setup of experimental hardware. The TSC supports projects 24 hours a day, seven days a week; and since 2001, the TSC has logged over 26,000 hours of continuous support of microgravity experiments aboard the ISS. The TSC continues to provide ground support to the ISS experiments today.

Developing and Flying Research on the ISS

NRA will publish the specific research topics and contents to the scientific research community. Scientific research principal investigator community will generate ideas about the topics NASA announcement and submit to NASA. NASA will make its selection through a peer review process. NASA will award private investigators for ground-based research at NASA and at private investigator's institution. The private investigators have to pass the Science Concept Review and Requirements Design Review. The research experiment concept and design will undergo the Preliminary Design Review, Critical Design Review and System Acceptance Review processes and tentative spacecraft selection before flying fluids physics research and operating on the ISS.

Funding Opportunities/ Points of Contact

NASA Headquarters will provide the information.

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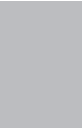
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Appendix

A summary of available hardware and mini-facilities relevant for combustion research is given in the table below with some details as to the descriptive specs and operational parameters.

	MDCA*	ACME**	SoFIE***	MSG#
Up Mass (kg)	254	250	250	40
Volume (m3)	0.48	0.5	0.5	0.1
Power (kW)	0.73	0.75	0.75	0.05

Data Volume (GB)	72	72	72	10
Diagnostics	analog color camera, radiometer, low light level UV camera, two HiBMs cameras	radiometers, two color cameras, low light level UV camera, two HiBMs cameras, photomultiplier tubes, ion current measurement, gas chromatograph	same as ACME	digital still camera, video camera, air flow, fuel flow, radiometer
TSC capable	yes	yes	yes	yes
On-orbit	yes	no	no	yes
POC Name	Mark Hickman	Mark Hickman	Mark Hickman	Robert Hawersaat
POC Number	216.977.7105	216.977.7105	216.977.7105	216.433.8157

* MDCA mini-facility supports the following experiments: FLEX, FLEX-2, FLEX-ICE-GA, FLEX-2J (future)

** ACME mini-facility is planned to support the following experiments: BRE, CLD Flame, E-FIELD Flames, Flame Design, s-Flame

*** SoFIE mini-facility is planned to support the following experiments: Flame Spread, GEL, Narrow Channel, SM_μRF, MIST

MSG mini-facility supports the following experiments: SPICE, SLICE, BASS

Acronyms

ACME	Advanced Combustion via Microgravity Experiments
BASS	Burning and Suppression of Solids
BRE	Burning Rate Emulator
CIR	Combustion Integrated Rack
CFD	Computational fluid dynamics
CLD	Coflow Laminar Diffusion
CM	Combustion Module
CNES	French Space Agency
DECLIC	DEvice for the study of Critical Liquids and Crystallization
E-FIELD	Electric-Field Effects on Laminar Diffusion
ELF	Enclosed Laminar Flames
EXPRESS	EXPedite the Processing of Experiments to Space Station
FLEX	Flame Extinguishment Experiment
GRC	Glenn Research Center
HTI	High Temperature Insert
HTI-R	High Temperature Insert (refurbished)
ISS	International Space Station
LOI	Limiting Oxygen Index
LSP	Laminar Soot Processes
MAMS	Microgravity Acceleration Measurement System
MDCA	Multi-user Droplet Combustion Apparatus
MSG	Microgravity Science Glovebox
PIMS	Principal Investigator Microgravity Services
PMMA	Polymethylmethacrylate
POC	Point of Contact
SAME	Smoke Aerosol Measurement Experiment
SAMS	Space Acceleration Measurement System
SCWO	Super Critical Water Oxidation
SEA	Space Exploration Atmospheres
SLICE	Structure & Liftoff In Combustion Experiment
SOFBALL	Structure of Flame Balls at Low Lewis-number
SoFIE	Solid Fuel Ignition and Extinction
SPICE	Smoke Point In Coflow Experiment
SCWM	Salt Water Mixture Experiment
TGDF	Turbulent Gas-jet Diffusion Flame
TSC	Telescience Support Center
ZGF	Zero Gravity Facility

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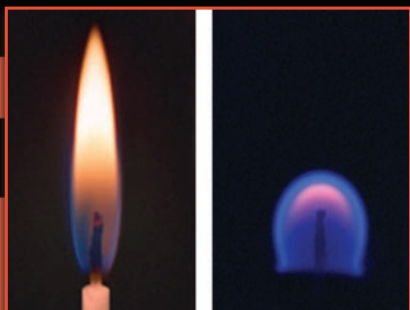
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